



# Phaco Machine

By

**Prof. Hosam El-Fallal, MD**

**Mansoura Ophthalmic Center**

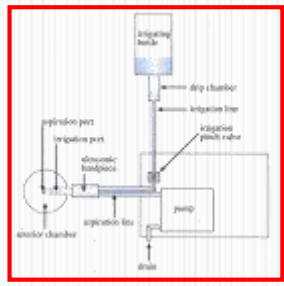
**Mansoura University**

**2019**

# Phaco Machine

## Irrigation

**3 Functions: U.S.**



## Aspiration

# Irrigation

## Source:

- Gravity driven (most machines).

*Infusion pressure → easily changed by changing the bottle height.*

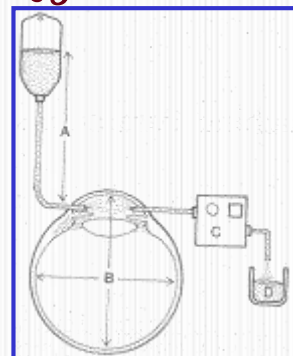
- Irrigation must be (at least) 40 c.c./min  
i.e. > AFR to pressurize the globe

## Bottle height

- Aim: keep AC safely formed without over pressurization.

*Over pressure* { *Stress zonules*  
↑ *Vit hydration*  
↑ *Incisional leakage*

- Usual height = 70 cm above pt eye level



## *When to change the bottle height?*

### ● ↑ **Bottle height** → **Deep AC**

- **Phaco 2**
- **Excess leakage**
- **Eyes with shallow AC**

### ● ↓ **Bottle height e.g:**

- 1. Torn post. Capsule (↓vit. Hydration, ↓tear extension) .**
- 2. During Ant-vitreotomy (↓hydration & expansions of vit.)**

# Ultra Sound

## Source of Ultra Sound

### Piezoelectric (T) الكهربية الضغطية

= Based on “Reversal of the piezoelectric phenomenon”

- ❖ Piezoelectric phenomenon: certain crystals, on compression  $\rightarrow$  electric currents
- ❖ The reverse: electric currents  $\rightarrow$  crystal contracts



## Phaco Needle

- \*Hollow titanium needle
- \*Distal opening (aspiration port).
- \*Proximal opening (threads into hand piece).



## Needle Diameter :

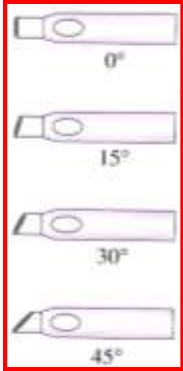


- Correlation with incision size.
- Take care of fluids parameters.
- Standard needle (19 G): highly efficient and less safe
- Micro needle (20 G): Less efficient more safe.

## Phaco Needle

**Bevel:**

The larger the angle of bevel



**0° & 60° rarely used**  
**30° commonest**


**Better**

- Sculpting "chisel"
- Visibility
- Holding force (large surface area)

**Difficult occlusion & coupling**

## Phaco design (shape)

- Straight
- **Kelman:** angle 22° in tip shaft 3.5mm from the tip
  - ↑ cavit.
  - ↑ visual.
  - Torsional U.S.
  - Partial Kelman 12.0°



- Siebel tip
- Cobra tip
- Flare tip

→ ↑ Cavitation Effect

## Power Generation at the phaco tip

### U.S power

#### Frequency

= Speed of Needle Oscillations

28.000 – 45.000 Hz (C/S)

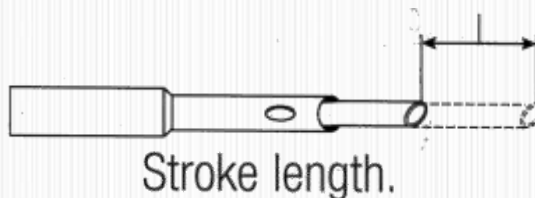
= Manufacturer determined

#### Stroke length

= Length of needle movement

2-6 mils (thousand of an inch)

= Surgeon control (position-3)



### Sleeve:

- 2 side holes (Irrigation ports).
- Insulate the tip (cooling).
- Bevel is 90° sleeve opening
- Sleeve is 1.5 mm beyond sleeve





# How the energy is delivered?

## Phaco Power:

- **Longitudinal:**
  - Continuous
  - Pulse
  - Burst
- **Non-Longitudinal:**
  - Torsional (Ozil)
  - Ellipse (horizontal)

- Longitudinal:
  - Cavitational effect
  - Cutting in forward direction only
- Non-Longitudinal:
  - Mechanical effect.
  - Cutting in both directions.
    - ↓↓ U.S → ↓↓ chattering → improve followability & ↓EC loss.
    - Torsional → Kelman tip
    - Transverse → any tip

# Aspiration and Vacuum

## Aspiration = outflow

### Dual Control

#### Flow rate (AFR)

*Def.:* Negative pressure necessary to overcome the resistance in the *nonoccluded* aspiration line to obtain the desired flow. I.e. Volume of fluid remove from the eye.

*Unit:* ml/min

*Range:* 0-40cc/min

*Function:* controls how well material is attracted to the phaco tip. i.e. followability.

#### Vacuum = suction = aspiration level

*Def.:* *With tip occlusion*, this negative pressure would be driven up to the maximum the machine can provide. i.e negative pressure in the tubing.

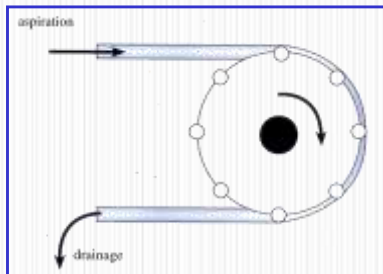
*Unit:* mmHg

*Range:* 0-500 mmHg

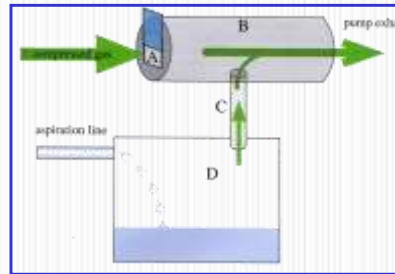
*Function:* Controls how well material is held against the tip once occlusion occurs.

## Sources of AFR & Vacuum pumps

### Peristaltic P.



### Venturi



## Sources of AFR & Vacuum pumps

### Peristaltic P.

*Mech.:* Squeezing of small segments mounted on a wheel. As the wheel turns, the segments of fluid trapped() 2 rollers is moved, creating a vacuum behind →relieved by more fluid coming up the tubing.

*Control:* speed of rotation

*Reservisor:* open to atmosphere

*AFR/vacuum:* Independant

### Venturi

*Mech.:* With tip occlusion, this negative pressure would be driven up to the maximum the machine can provide. i.e negative pressure in the tubing.

*Control:* Apreture of venturi chamber

*Reservisor:* rigid closed system

*AFR/vacuum:* linked to each other

# Foot Pedal

## Foot pedal:

✳️ **Activate all functions of the machine**

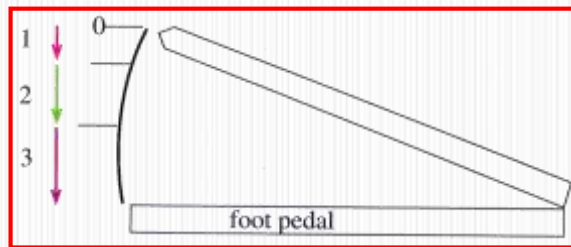
✳️ **Linear control.**

✳️ **4 positions 0: Rest position (No I,A,US)**

**1: Irrigation only (the pinch valve opens).**

**2: I/A (Irrigation open + pump function).**

**3: I/A + U.S.**



# Phaco Parameters

## Phaco (1)

\* Sculpting : Machine settings

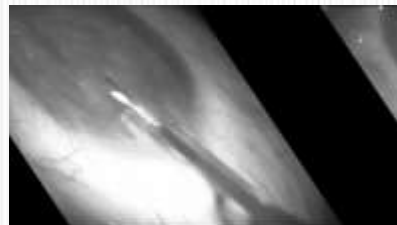
- a) **Power** Continuous mode  
 $\alpha$  **Nucleus hardness**  
 ( Tool low  $\rightarrow$  nucleus moves.)  
 ( Too high  $\rightarrow$  risky)
- b) **Vacuum : Not high.** Why?  
 (20-30 mmHg)
- c) **AFR** 12-20 c.c/min (clear AC)



## Phaco (2)

- \* **High**
  - Bottle (Maintain a constant IOP  $\rightarrow$  stable AC)
  - AFR ( $\uparrow$  follow ability)
  - Vacuum ( $\uparrow$  holding power)

\* **Low U.S.** (pulse, burst, occlusion,..) *Why?*



## What are the difference between pulse & burst modes?

\* Both are efficient in segment removal

Pulse Mode	Burst Mode
Slower, more controlled surgery	Faster surgery
Suitable for beginners	Experienced surgeon
Preferred in certain instances	"Optimal conditions"
<ul style="list-style-type: none"> <li>Small rrhexis•</li> <li>Anterior capsula tear •</li> <li>Zonular weakness•</li> <li>Very dense nucleus•</li> <li>Shelved sections •</li> <li>Vitreous loss•</li> </ul>	Straight forward surgery

# Terminology

## **Q: What is Preset vacuum?**

Maximum vacuum chosen by the surgeon & this level will never be exceeded during surgery.

### **When to ↓vacuum?**

1. Nuclear fragment dislodge from the tip during chopping.
2. If chattering occurs.

## **What is Actual vacuum?**

Vacuum present in the tubing at a particular time. It's never static & will never exceed the preset vacuum.

## **What is Chattering?**

Nuclear fragment moves to-and-fro from the tip



## What is occlusion?

Obstruction of u/s or I/A tip or aspiration line.

## What is rise time?

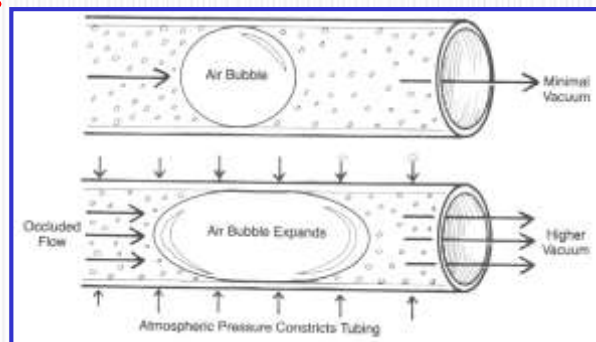
The amount of time required to reach a given vacuum present, assuming complete tip occlusion.

## Surge

### *Def.*

Sudden increase of the outflow beyond the compensating capacity of inflow → partial or complete AC collapse

### *Mechanism.:*



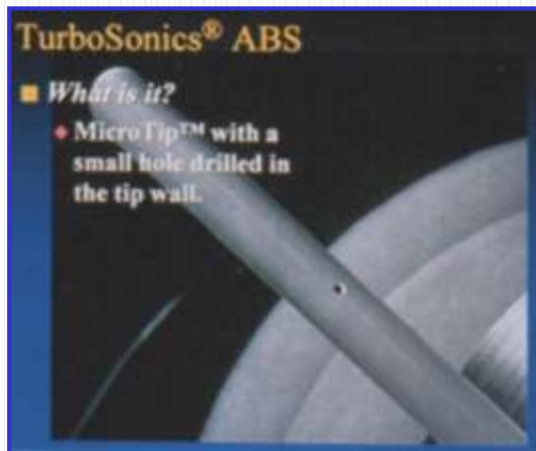
## Surge Modification

### Pre-occlusion:

- a) ↓ AFR → slower vacuum build up → i.e.  
↓ rise time.
- b) ↓ Preset vacuum
- c) ↑ Irrig bottle
- d) AC maintainer
- e) ↓ Wound leak
- f) Non-compliant tubing.

### Occlusion:

- ABS system + reinforced tubing.
- This flow = 4cc/min at 50mmHg & 11cc/min at 400 mmHg i.e. there is never complete occlusion.



## **Post-Occlusion:**

- **Microprocessor technology = AMO sovereign**  
**Monitoring the vacuum level 50 times/sec.**  
→feedback loop to adjust (delay or reverse) pump.
- **Dual linear foot pedal B & L Millenium.**  
**Separate both flow & vacuum from power.**

