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## Phaco Machine

By

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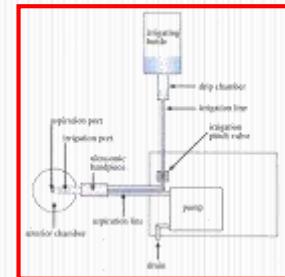
**Mansoura University**

**2019**

## Phaco Machine

### Irrigation

3 Functions: U.S.



### Aspiration

# Irrigation

## Source:

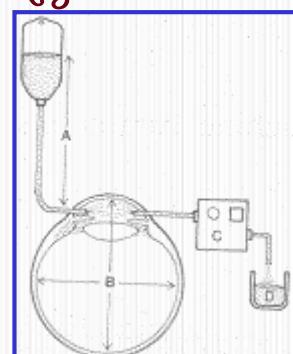
- Gravity driven (most machines).
- Infusion pressure → easily changed by changing the bottle height.*
- Irrigation must be (at least) 40 c.c./min  
i.e. > AFR to pressurize the globe

## Bottle height

- Aim: keep AC safely formed without over pressurization.

*Over pressure*      { *Stress zonules*  
*↑ Vit hydration*  
*↑ Incisional leakage*

- Usual height = 70 cm above pt eye level



## ***When to change the bottle height?***

- ↑ **Bottle height → Deep AC**
  - Phaco 2
  - Excess leakage
  - Eyes with shallow AC

- ↓ **Bottle height e.g:**
  1. Torn post. Capsule ( $\downarrow$ vit. Hydration,  $\downarrow$ tear extension) .
  2. During Ant-vitrectomy ( $\downarrow$ hydration & expansions of vit.)

# Ultra Sound

## Source of Ultra Sound

**Piezoelectric (T)** الكهربائية الضغطية

= Based on “Reversal of the piezoelectric phenomenon”



- ❖ Piezoelectric phenomenon: certain crystals, on compression ↴ electric currents
- ❖ The reverse: electric currents ↴ crystal contracts

## Phaco Needle

\* Hollow titanium needle

\* Distal opening (aspiration port).

\* Proximal opening (threads into hand piece).



## Needle Diameter :

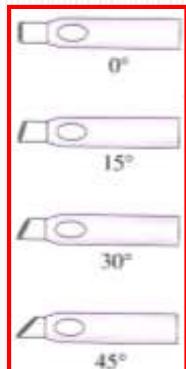


- Correlation with incision size.
- Take care of fluids parameters.
- Standard needle (19 G): highly efficient and less safe
- Micro needle (20 G): Less efficient more safe.

## Phaco Needle

### Bevel:

The larger the angle of bevel



Better

Sculpting  
“chisel”

Visibility

Holding force  
(large surface area)

Difficult occlusion  
& coupling

0° & 60° rarely used

30° commonest

## Phaco design (shape)

- Straight
  - Kelman: angle 22° in tip shaft 3.5mm from the tip
    - ↑ cavit.
    - ↑ visual.
    - Torsional U.S.
    - Partial Kelman 12.0°
  - Siebel tip
  - Cobra tip
  - Flare tip
- ↑ Cavitation Effect



## Power Generation at the phaco tip

### U.S power

#### Frequency

= Speed of Needle Oscillations

28.000 – 45.000 Hz (C/S)

= Manufacturer determined

#### Stroke length

= Length of needle movement

2-6 mils (thousand of an inch)

= Surgeon control (position-3)



Stroke length.

### Sleeve:

- 2 side holes (Irrigation ports).
- Insulate the tip (cooling).
- Bevel is 90° sleeve opening
- Sleeve is 1.5 mm beyond sleeve



# How the energy is delivered?

## Phaco Power:

- **Longitudinal:**
  - Continuous
  - Pulse
  - Burst
  
- **Non-Longitudinal:**
  - Torsional (Ozil)
  - Ellipse (horizontal)

- **Longitudinal:**
  - **Cavitational effect**
  - **Cutting in forward direction only**
- **Non-Longitudinal:**
  - Mechanical effect.
  - Cutting in both directions.  
 $\downarrow\downarrow$  U.S  $\rightarrow$   $\downarrow\downarrow$  chattering  $\rightarrow$  improve followability &  $\downarrow$  EC loss.
  - Torsional  $\rightarrow$  Kelman tip
  - Transverse  $\rightarrow$  any tip

# Aspiration and Vacuum

## Aspiration = outflow

### Dual Control

#### Flow rate (AFR)

**Def.:** Negative pressure necessary to overcome the resistance in the *nonoccluded* aspiration line to obtain the desired flow. I.e. Volume of fluid remove from the eye.

**Unit:** ml/min

**Range:** 0-40cc/min

**Function:** controls how well material is attracted to the phaco tip. i.e. followability.

#### Vacuum = suction = aspiration level

**Def.:** With *tip occlusion*, this negative pressure would be driven up to the maximum the machine can provide. i.e negative pressure in the tubing.

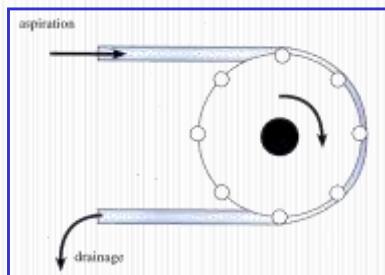
**Unit:** mmHg

**Range:** 0-500 mmHg

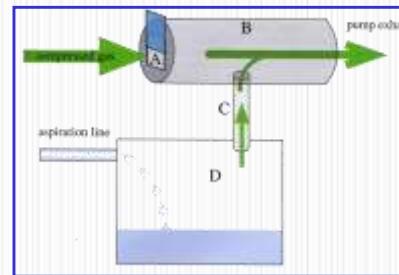
**Function:** Controls how well material is held against the tip once occlusion occurs.

## Sources of AFR & Vacuum pumps

#### Peristaltic P.



#### Venturi



## Sources of AFR & Vacuum pumps

### Peristaltic P.

*Mech.:* Squeezing of small segments mounted on a wheel. As the wheel turns, the segments of fluid trapped() 2 rollers is moved, creating a vacuum behind →relieved by more fluid coming up the tubing.

*Control:* speed of rotation

*Reservoir:* open to atmosphere

*AFR/vacuum:* Independant

### Venturi

*Mech.:* With tip occlusion, this negative pressure would be driven up to the maximum the machine can provide. i.e negative pressure in the tubing.

*Control:* Aperature of venturi chamber

*Reservoir:* rigid closed system

*AFR/vacuum:* linked to each other

# Foot Pedal

## Foot pedal:

\* Activate all functions of the machine

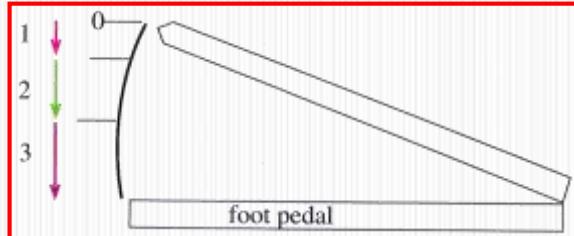
\* Linear control.

\* 4 positions 0: Rest position (No I,A,US)

1: Irrigation only (the pinch valve opens).

2: I/A (Irrigation open + pump function).

3: I/A + U.S.



# Phaco Parameters

## Phaco (1)

\* Sculpting : Machine settings

a) Power Continuous mode

$\alpha$  Nucleus hardness

( Tool low → nucleus moves.)

( Too high → risky)



b) Vacuum : Not high. Why?

(20-30 mmHg)

c) AFR 12-20 c.c/min (clear AC)



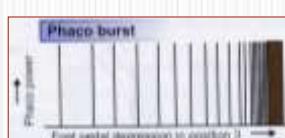
## Phaco (2)

\*High      { Bottle (Maintain a constant IOP → stable AC)

                AFR (↑ follow ability)

                Vacuum (↑ holding power)

\*Low U.S. (pulse, burst, occlusion,..)      Why?



## What are the difference between pulse & burst modes?

\* Both are efficient in segment removal

Pulse Mode	Burst Mode
Slower, more controlled surgery	Faster surgery
Suitable for beginners	Experienced surgeon
Preferred in certain instances	“Optimal conditions”
Small rhexis•	Straight forward surgery
Anterior capsula tear •	
Zonular weakness•	
Very dense nucleus•	
Shelved sections •	
Vitreous loss•	

# Terminology

## **Q: What is Preset vacuum?**

Maximum vacuum chosen by the surgeon & this level will never be exceeded during surgery.

### **When to [vacuum]?**

1. Nuclear fragment dislodge from the tip during chopping.
2. If chattering occurs.

## **What is Actual vacuum?**

Vacuum present in the tubing at a particular time. It's never static & will never exceed the preset vacuum.

## **What is Chattering?**

Nuclear fragment moves to-and-fro from the tip

## What is occlusion?

Obstruction of u/s or I/A tip or aspiration line.

## What is rise time?

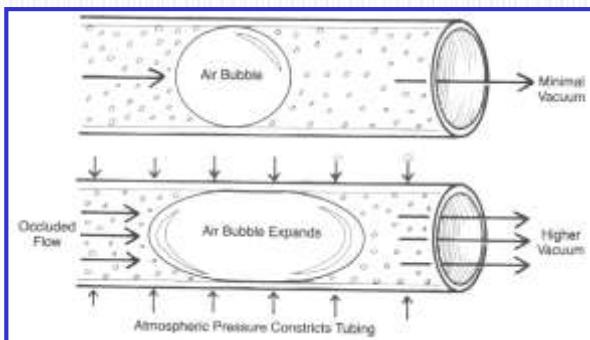
The amount of time required to reach a given vacuum present, assuming complete tip occlusion.

## Surge

### *Def.*

Sudden increase of the outflow beyond the compensating capacity of inflow → partial or complete AC collapse

### *Mechanism.:*



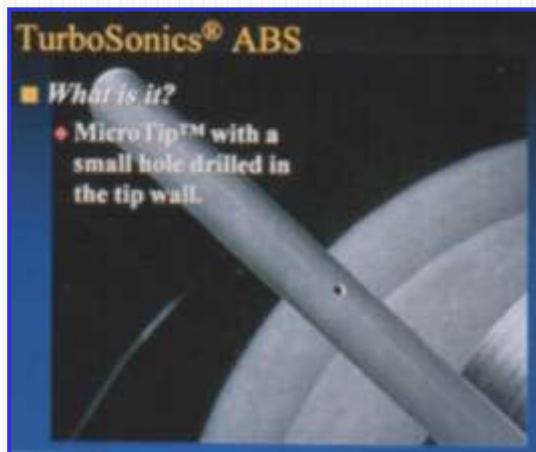
## Surge Modification

### Pre-occlusion:

- a) ↓ AFR → slower vacuum build up → i.e.  
↓ rise time.
- b) ↓ Preset vacuum
- c) ↑ Irrig bottle
- d) AC maintainer
- e) ↓ Wound leak
- f) Non-compliant tubing.

### Occlusion:

- ABS system + reinforced tubing.
- This flow = 4cc/min at 50mmHg & 11cc/min at 400 mmHg i.e. there is never complete occlusion.



## **Post-Occlusion:**

- Microprocessor technology = AMO sovereign Monitoring the vacuum level 50 times/sec.  
→ feedback loop to adjust (delay or reverse) pump.
- Dual linear foot pedal B & L Millenium.  
Separate both flow & vacuum from power.

